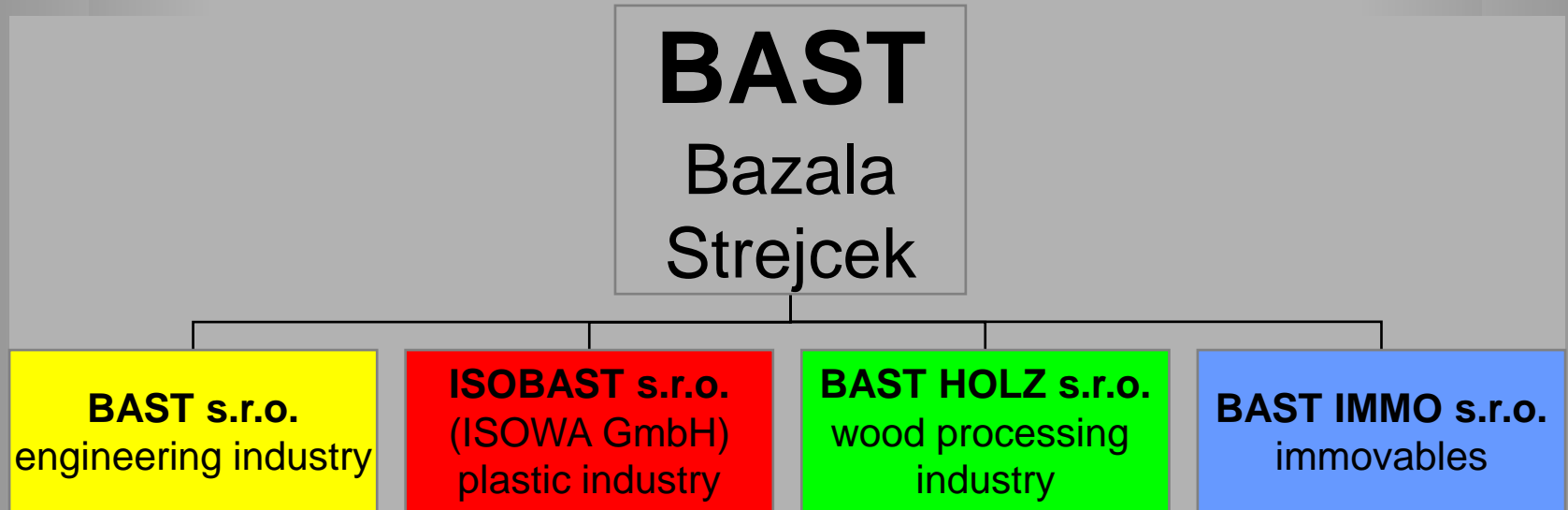




# Sheet metal processing



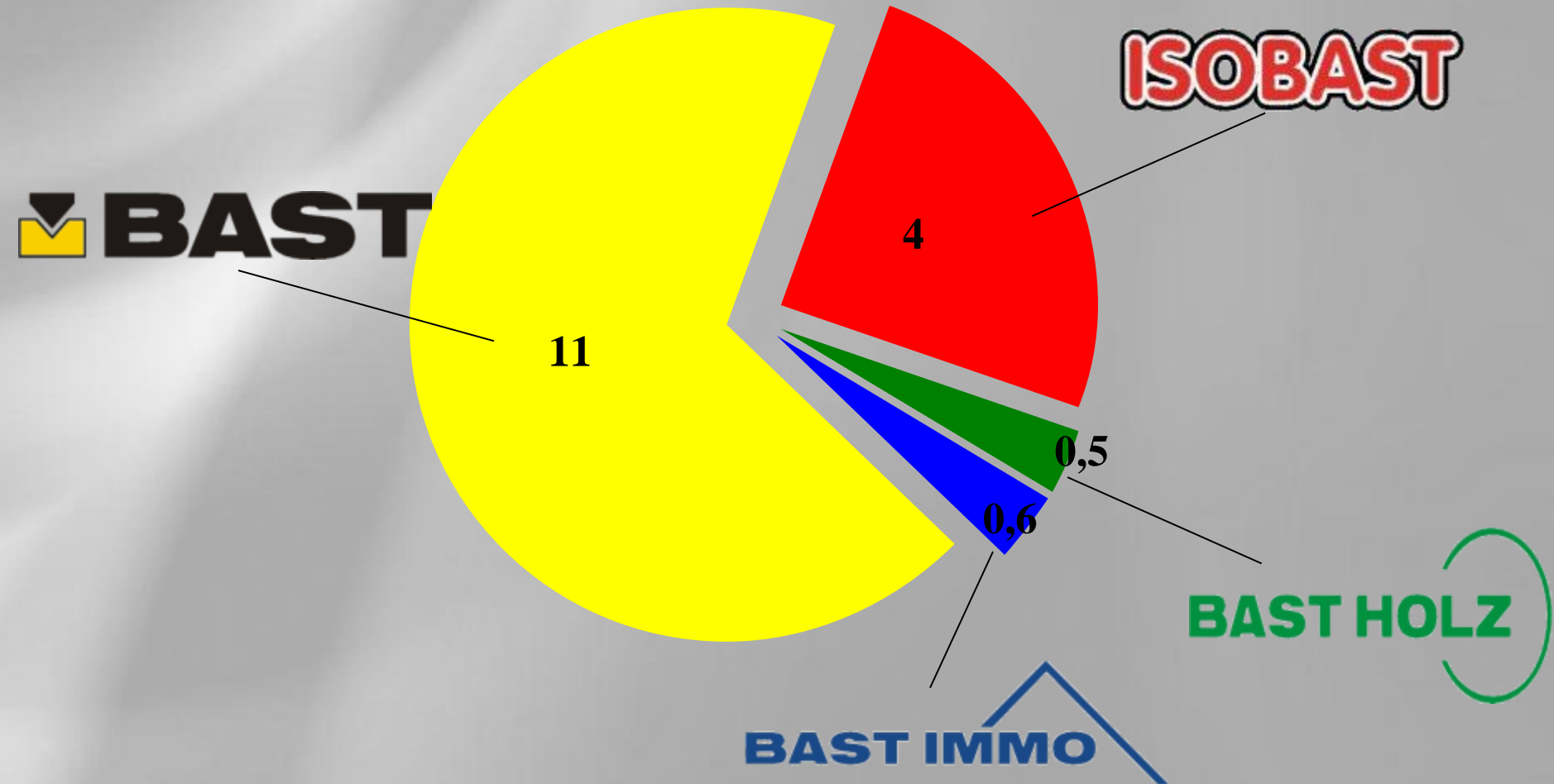
*BAST group*  
*company structure*



# *Company history*

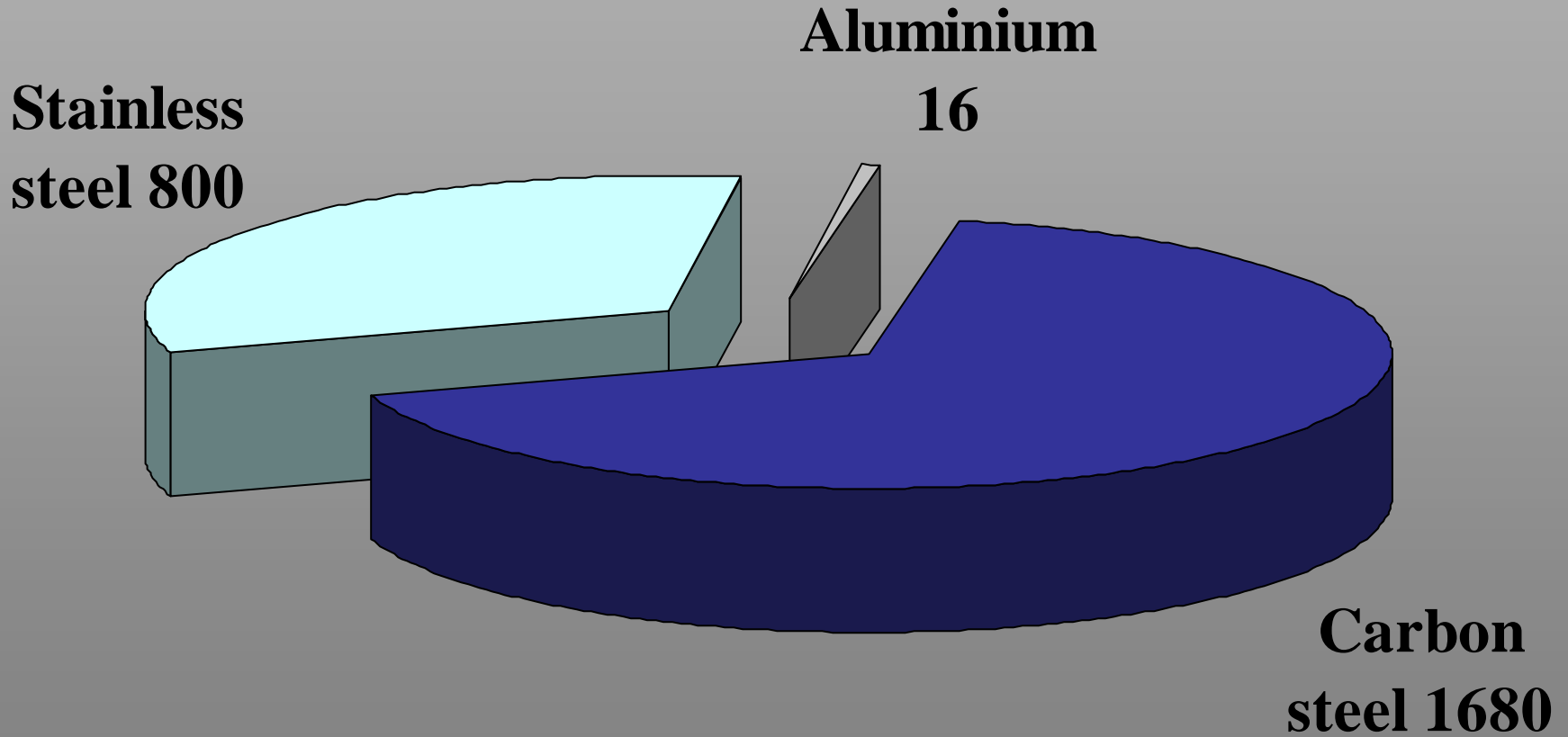
- 1991 - company foundation as a trade and mediatory company
- 1993 - begin with own production of simple garden tools and traffic facilities
- 1996 - ISO 9002 certification
- 1999 - first production for railway industry
- 2000 - certification according to DIN 6700-2/C2 and production of parts and groups for railway industry
- 2001 - acquisition of laser cutting machine 1,5 x 3m / 3kw
- 2002 - Siemens TS as direct customer
- 2003 - new IT system
- 2004 - acquisition of first welding robot, CNC working tools
- 2005 - start of reconstruction to modern industrial area
- 2006 - new hall built for powder painting line and laser cutting
- 2007 - new assembly and store hall
- 2008 - acquisition of CNC bending machine Dynobend CB76
- 2009 - certification according to EN 15085-CL1,  
acquisition of the 3D measurement arm.

*BAST group*  
*Annual sales in year 2009*



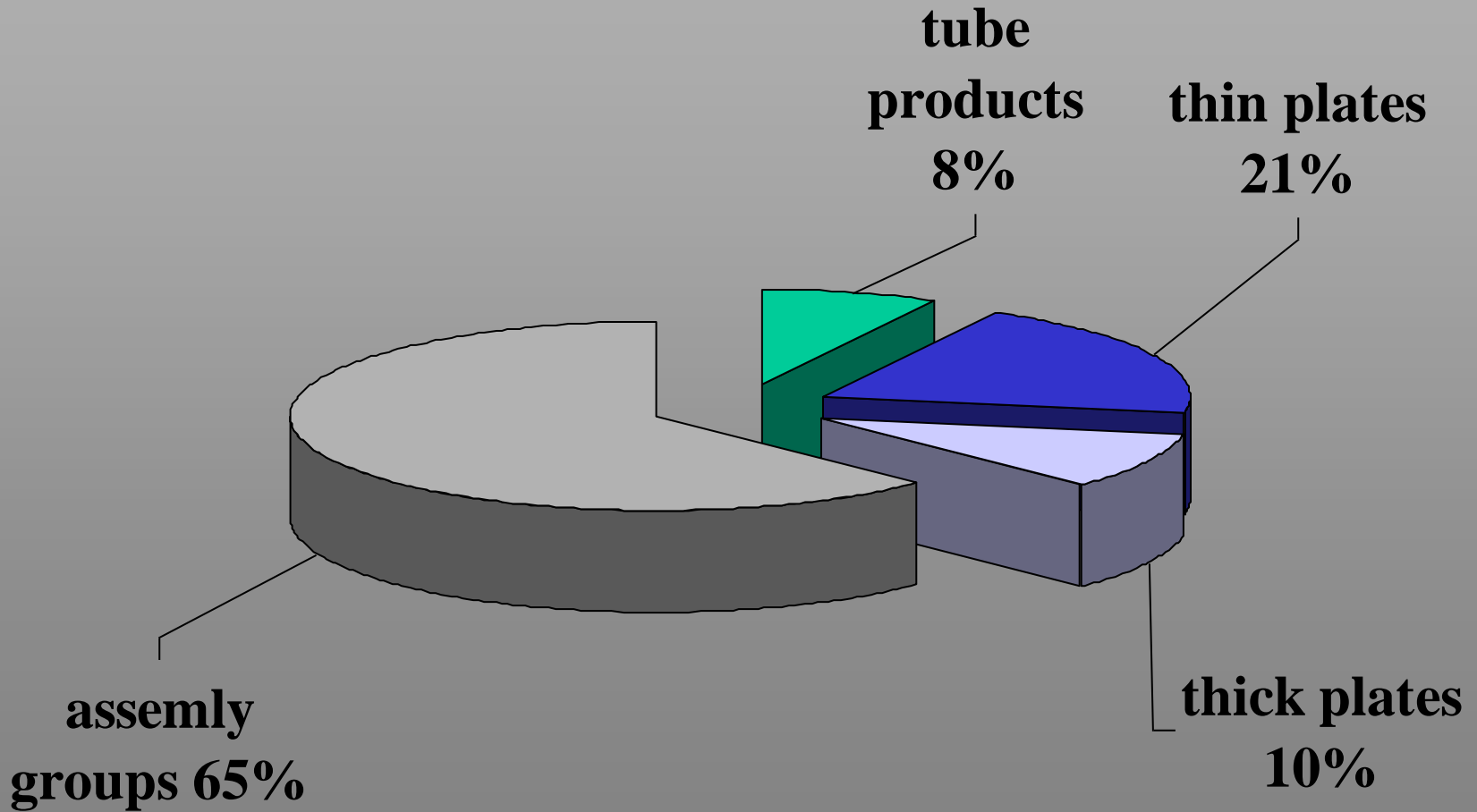
milions EUR

*Material structure*

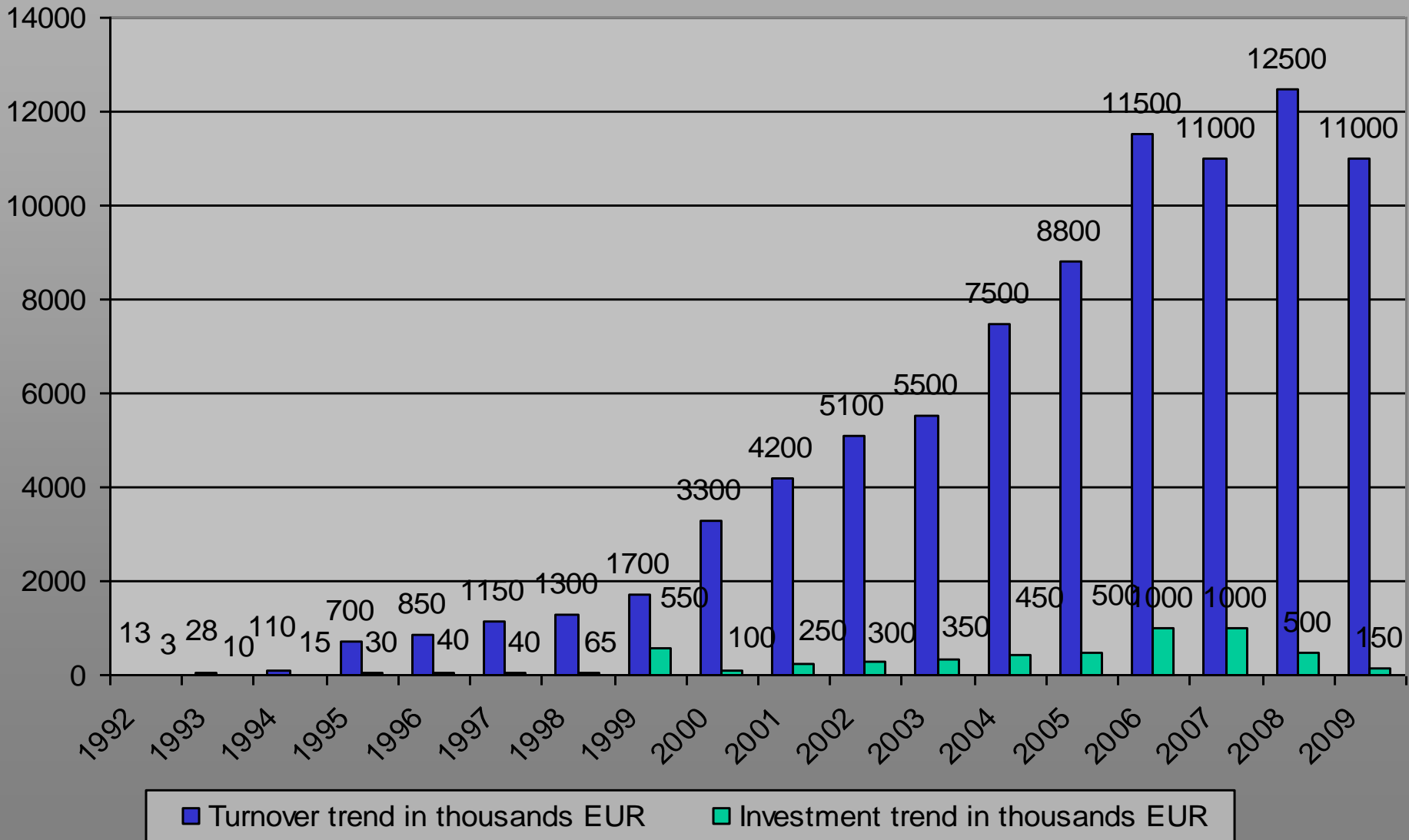


**Weight in Tons**

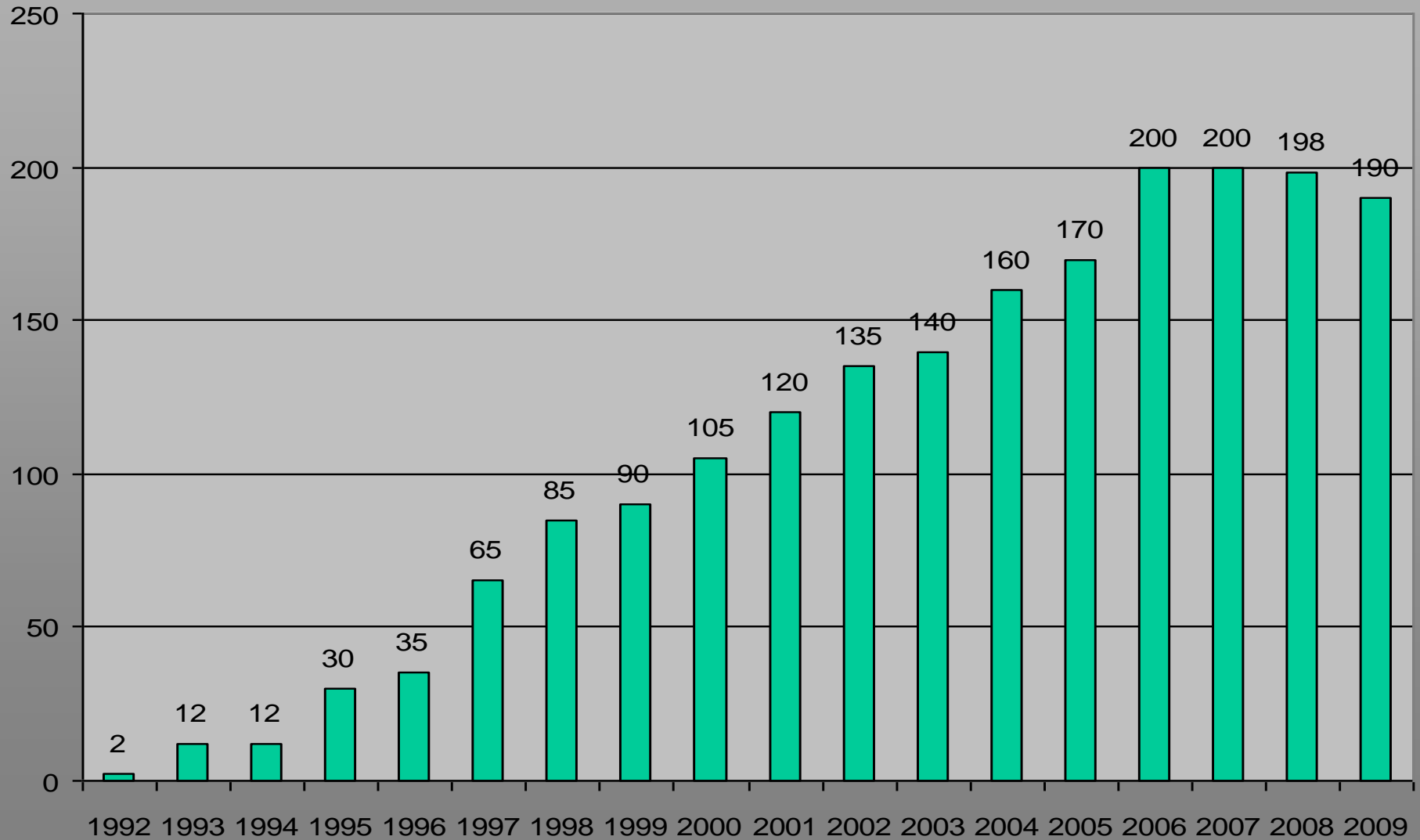
*Products structure in 2009*



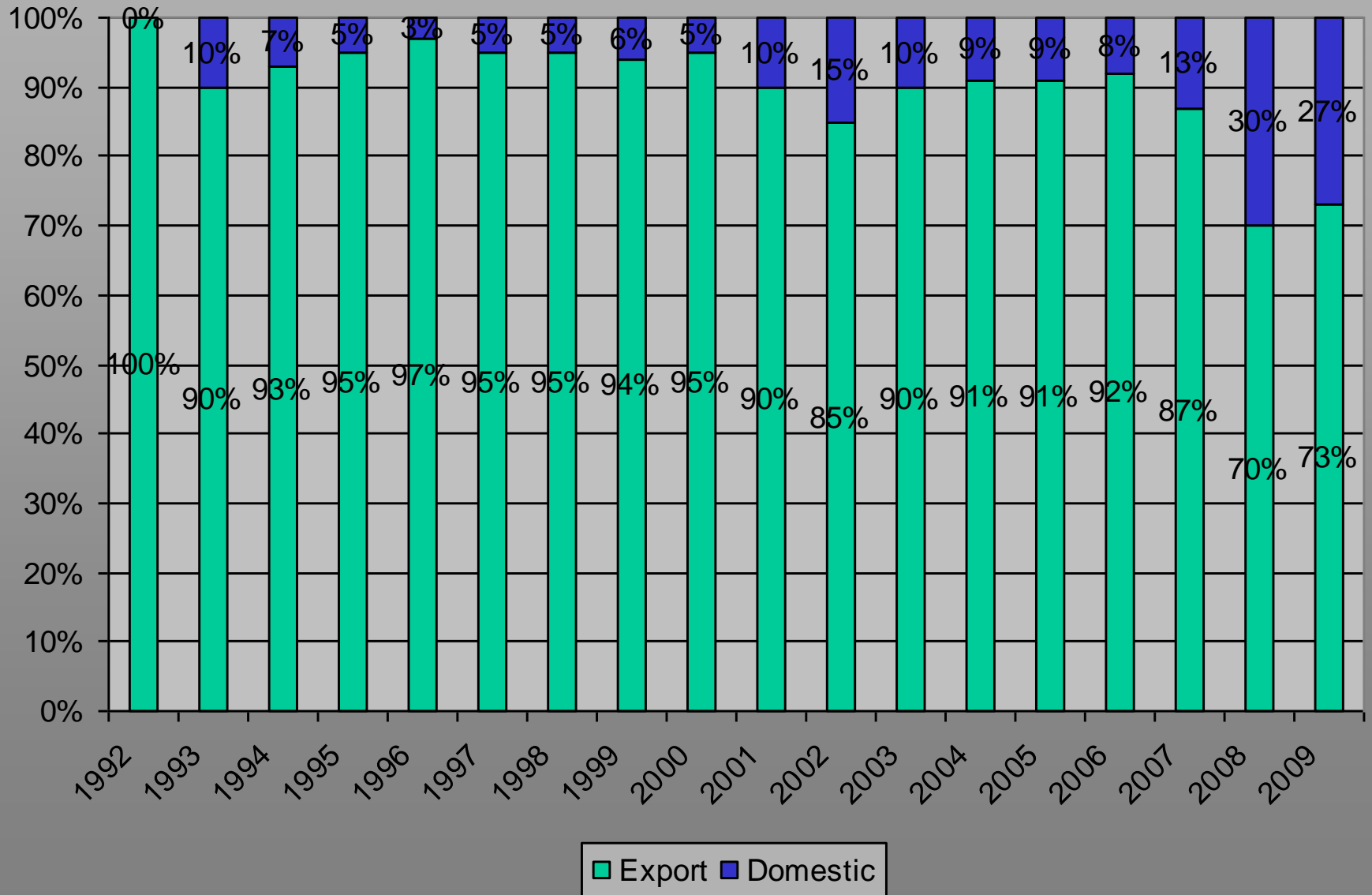
## *Trends of turnover and investment*



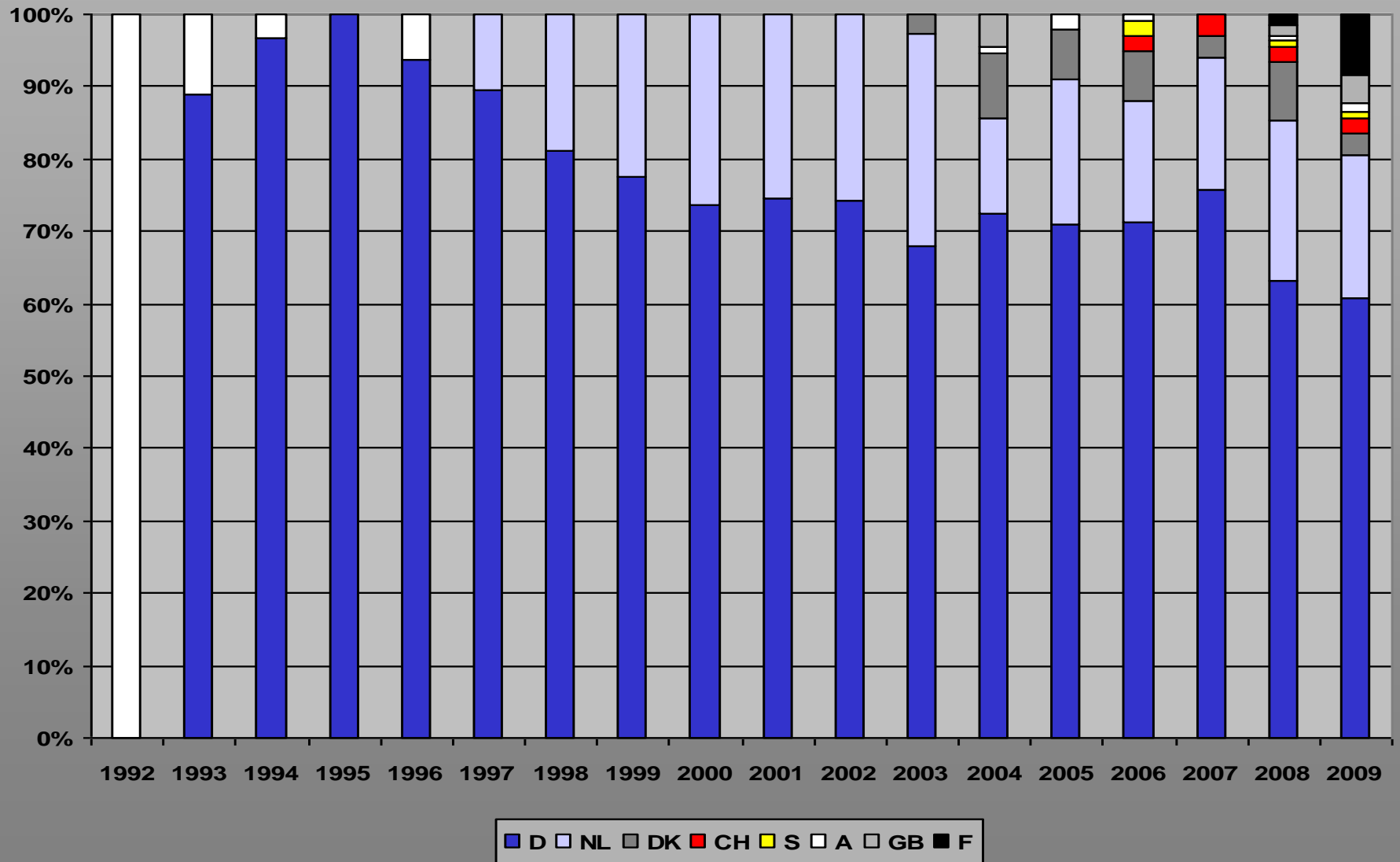
## Employment trend



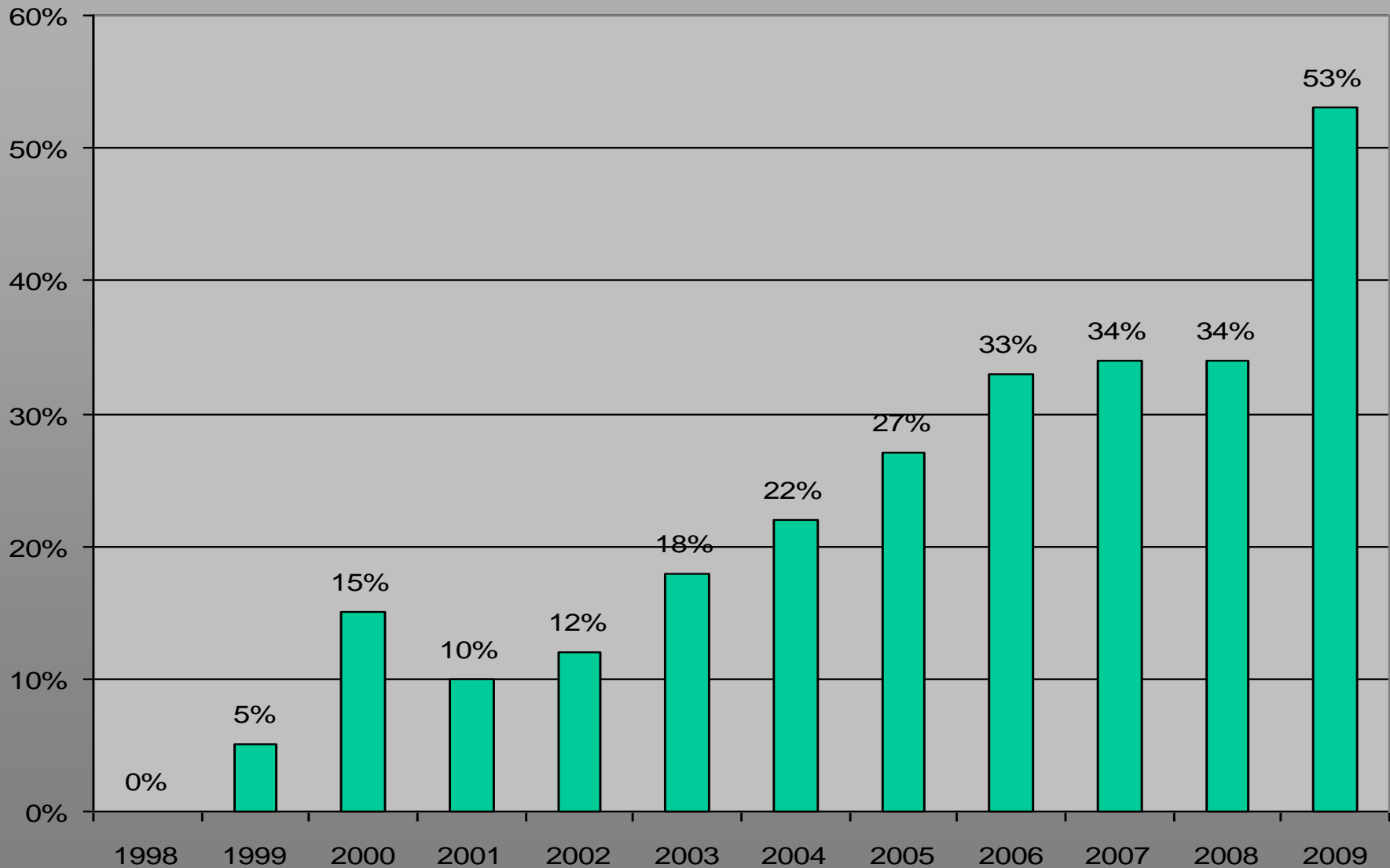
# Export share 1992 - 2009



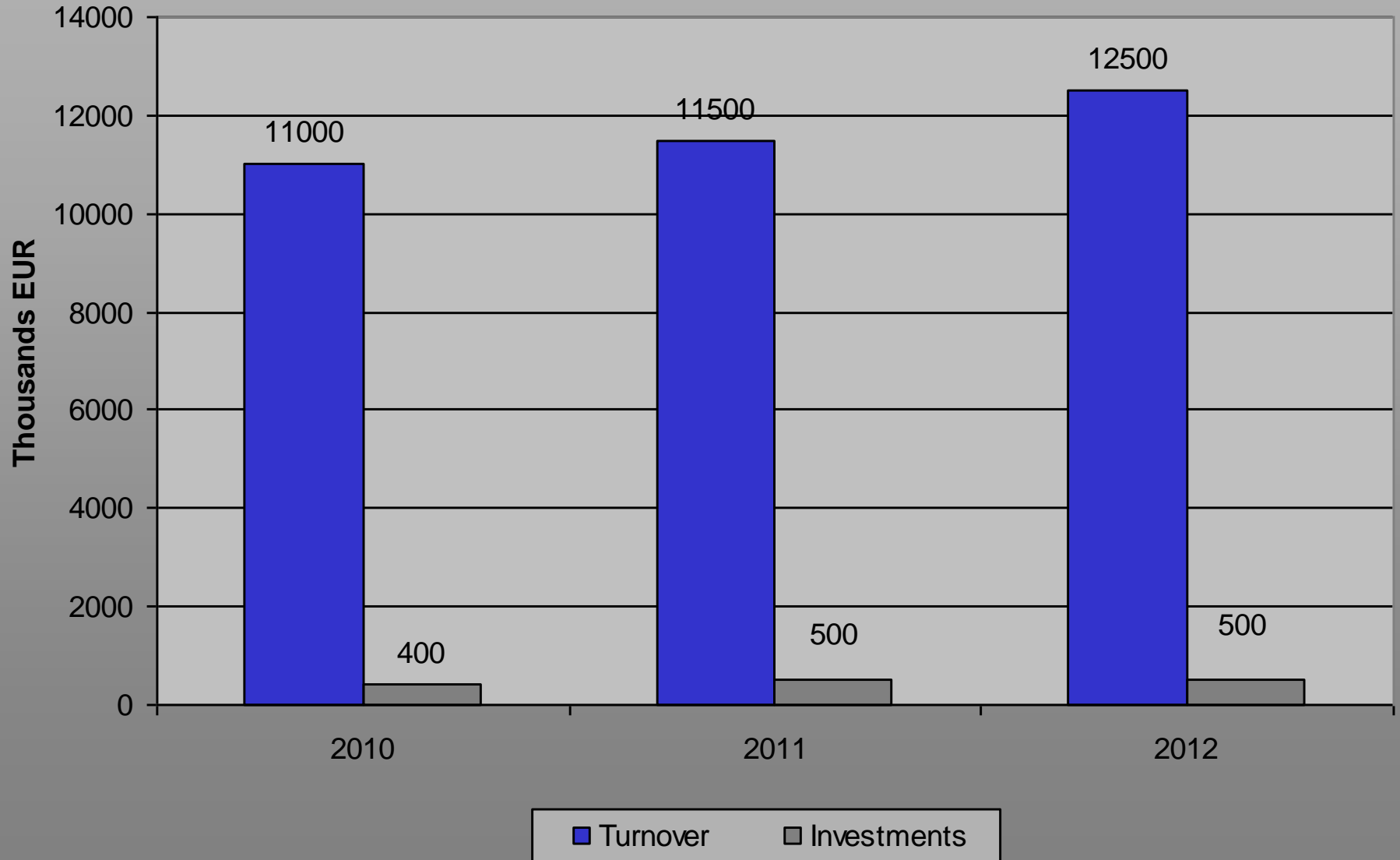
# Export trade structure - countries



## *Railway industry share on turnover*



## Turnover and investment intention



Punching centre Finnpower



•CNC press brakes SAFAN



Laser cutting centre Bystronic



CNC bending machine DYNOBEND CB76

Grinding and deburring machines



Tube surface grinding



Robotic welding ( Motoman + Fronius )



Resistance spot welding



Stud welding



Welding equipment MIG/MAG/TIG



## Liquid painting



## Powder coating





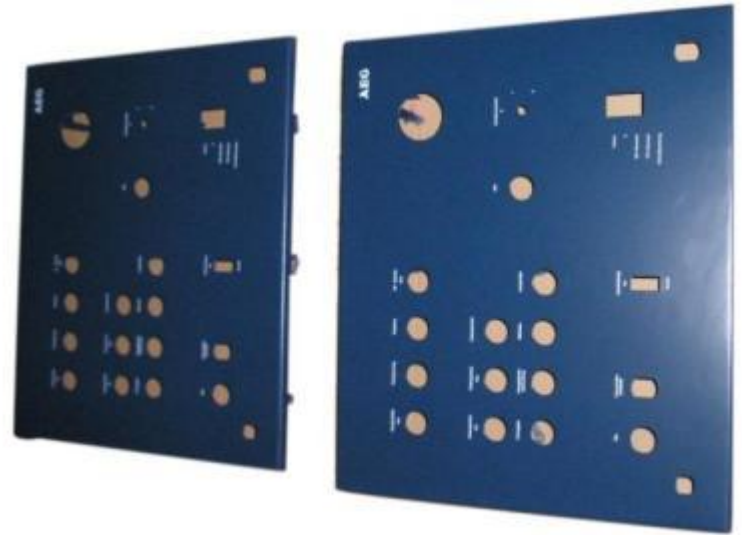
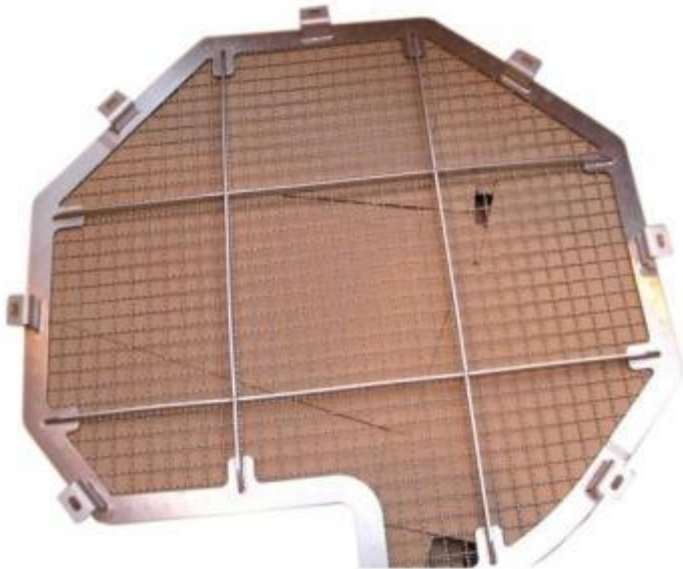
Products for the railway industry





Products for the railway industry







# Products for the railway industry

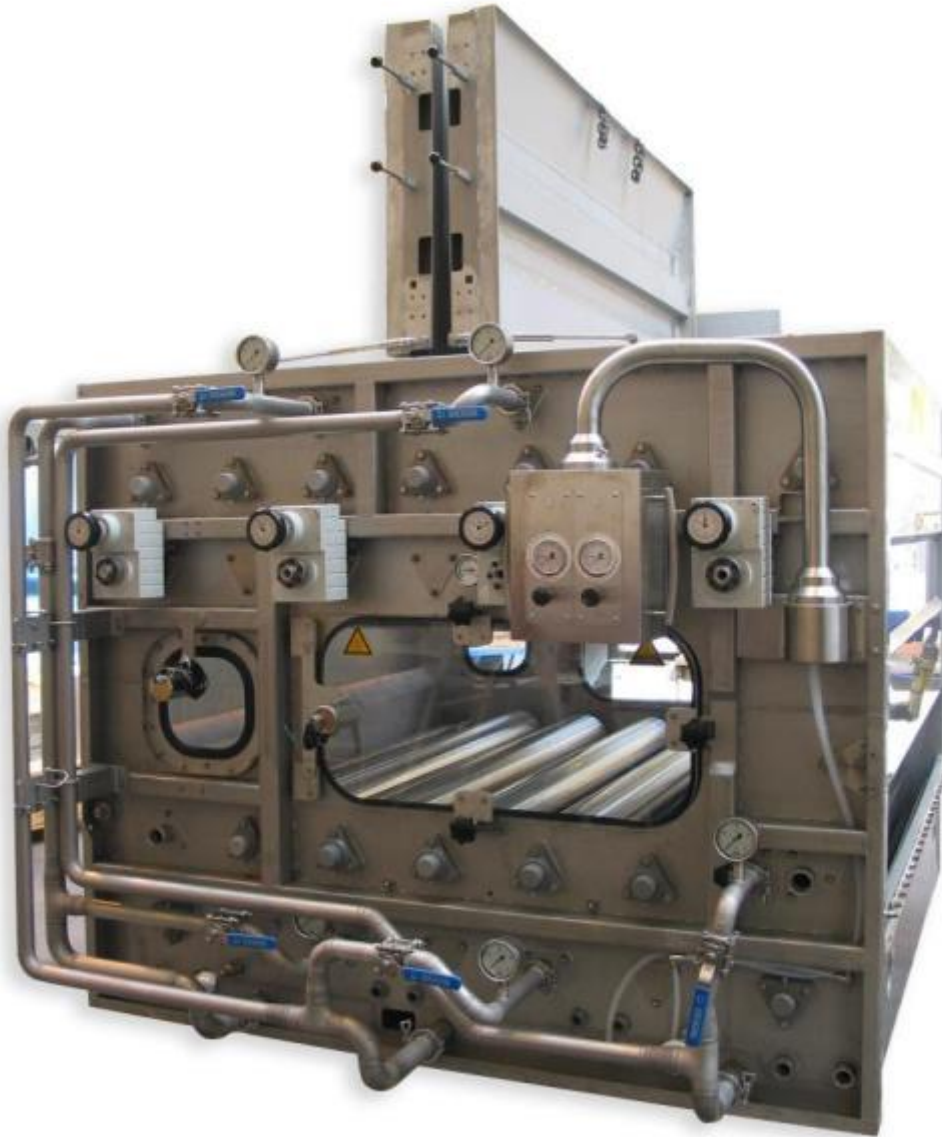














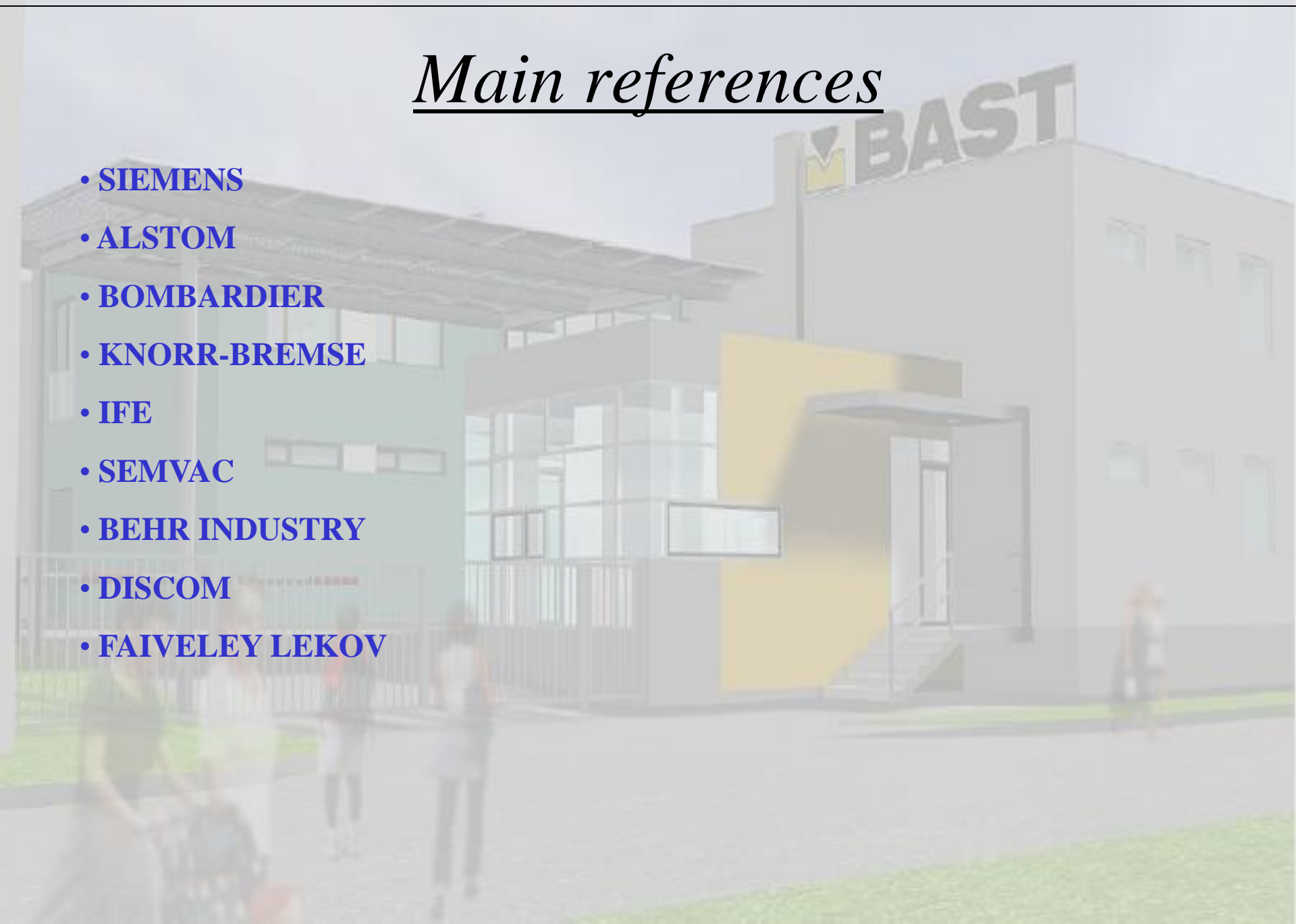
Assembly Units, Machines.





# *Main references*

- SIEMENS
- ALSTOM
- BOMBARDIER
- KNORR-BREMSE
- IFE
- SEMVAC
- BEHR INDUSTRY
- DISCOM
- FAIVELEY LEKOV



# Communication possibilities

We use for design and engineering following software:

- Solid Edge V19
- Pro/Engineer
- Autodesk Inventor R11
- Autocad 2007

We are able to process 2D and also 3D formats

## how to find us





*We are looking forward for further  
cooperation.  
Thank you for your attention.*

[www.bast.cz](http://www.bast.cz)



K Hore 1339, 676 02 Moravske Budejovice

Tel: +420 568 408 511

Fax: +420 568 422 185

E-mail: [info@bast.cz](mailto:info@bast.cz)